Fabrication of c-oriented ultrathin TCPP-derived 2D MOF membrane for precise molecular sieving

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ABSTRACT

Two-dimensional (2D) membrane has brought promising opportunities to achieve the separation performance for overcoming the Robeson upper bound. Nevertheless, precise control of the in-plane pore size as well as the interlayer structure on a microscopic scale remains a great challenge. In this work, we produced well-intergrown, highly c-oriented ultrathin (ca. 80 nm-thick) 2D Cu-TCPP membranes on the porous alumina substrates through in-situ solvothermal method. Regular vertical stacking of single Cu-TCPP layers along the c-axis through van der Waals interactions resulted in narrowed pore size (equivalent to ~5.4 Å) and interlocked interlayer gallery. Gas permeation results indicated that prepared Cu-TCPP membranes showed precise size-selective molecular sieving behavior, owing to rational interlayer stacking on a microscopic scale as well as deliberate microstructural manipulation on a mesoscopic scale.

1. Introduction

Two-dimensional (2D) membrane has become a promising research topic for decades due to the hopeful prospects for overcoming Robeson upper bound line, relying on the minimized mass transfer barrier and diversified selective diffusion pathways (via in-plane pores or interlayer galleries) [1–4]. Nevertheless, there are still obstacles at different scales that must be conquered. On a microscopic scale, ideally both in-plane pores and interlayer galleries of 2D membranes should be highly uniform in terms of size and shape, which was the prerequisite for precise molecular sieving [5–7]. On a mesoscopic scale, microstructure manipulation like the preferred orientation of 2D membrane has become indispensable to reduce the barrier layer thickness and non-selective defects along the preferred diffusion direction [8,9]. It was noted that common 2D membranes, including graphene oxides (GOs), 2D zeolites, 2D metal-organic frameworks (MOFs), transition metal dichalcogenides (TMDCs), 2D covalent-organic frameworks (COFs), and MXenes were generally prepared by first exfoliation of bulk layered precursors into uniformly dispersed nanosheets (NSs) and then reassembled on porous substrates via vacuum filtration [2,4], thermal dip-coating [1,8] or spin-coating [3]. Despite being very effective, it remained a great challenge to precisely control the shape, size, and uniformity of in-plane pores and interlayer structures on a microscopic scale as well as membrane microstructure on a mesoscopic scale. In addition, the manufacturing process was highly demanding in terms of expertise and experience.

2D MOF as a representative of 2D materials possessed highly uniform in-plane pores and interlayer galleries, making them excellent candidates for high performance separation membranes [10]. Nevertheless, owing to the immaturity of reticular chemistry at the current stage, it has remained a challenging task to precisely tune the shape and size of in-plane pores and interlayer galleries of 2D MOF membranes. For instance, tetrakis (4-carboxyphenyl) porphyrin (TCPP)-derived 2D MOF materials have shown fascinating properties in catalysis, optics, electronics, and biology due to the rich functionality of porphyrin and its derivatives [11]. Currently plenty of researches have been conducted on the fabrication of TCPP-derived 2D MOF thin films [12,13]. Nevertheless, to date there has been no reports on the fabrication of poly-crystalline TCPP-derived 2D MOF membranes, even though they may exhibit superior separation performance relying on highly tailorable in-plane pores (including pore size and functionality) and interlayer structure (including stacking mode and interlayer spacing).

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As schematically illustrated in Fig. 1a, the in-plane pore size of single-layered TCP-derivable 2D MOF NSs was estimated to be ~10.4 Å which, however, remained too large for accurate discrimination of industrially important gas pairs with smaller kinetic diameters. Therefore, fine-tuning the equivalent in-plane pore size of TCP-derivable 2D MOF materials has become indispensable for realizing precise molecular sieving. Common methods, such as in-situ or post-synthetic functionalization of MOF membrane with ligands bearing bulky functional groups, may be valid for narrowing the pore size to a certain extent [14]; nevertheless, rational design and facile control over the size, shape, and uniformity of in-plane pores as well as interlayer galleries remained a great challenge.

The interlayer structure, in particular the stacking mode of single-layered 2D MOF NSs, often shows significant influence on gas separation behavior of 2D MOF membranes. Yang et al. for instance, prepared ultrathin 2D Zn$_2$(bIm)$_4$ molecular sieve nanosheet membranes through the exfoliation of layered bulk counterparts by hot-drop coating. Gas permeation performance test indicated that elevating the temperature resulted in increased H$_2$ permeance and higher selectivity towards the H$_2$/CO$_2$ gas pair, which could be explained by the disorder stacking of 2D Zn$_2$(bIm)$_4$ nanosheets facilitating sufficient exposure of in-plane pores [1]. In the case of TCP-derivable 2D MOF materials, previous studies indicated that the exact stacking sequence of the layers was strongly dependent on the type of central metal ions [11,15]. For instance, single-layered Cu-TCPP NSs adopted the AB stacking mode along the c-axis, with the B layers shifted from the vertical positions of the A layers by one-fourth of the unit cell along the a-axis [12,13,16]. As a result, the equivalent pore size of Cu-TCPP layered bulk crystals along the c-axis was reduced to ~5.4 Å, which held great promise for effective separation of small-sized gas molecules via precise sized-based molecular sieving. Simultaneously, the interlocked interlayer structure (2.7 Å), obtained by subtracting the size of carbon atom (1.8 Å), effectively precluded gas permeation through 2D Cu-TCPP membranes via any non-selective defects/interlayer galleries except for equivalent 5.4 Å-sized in-plane pores, which was quite beneficial for realizing high precision molecular sieving [16]. In addition, aiming at minimizing the non-selective grain boundary defects and shortening the gas diffusion path along the c-axis on a mesoscopic scale, it is highly desirable to fabricate well-intergrown, highly c-oriented ultrathin 2D Cu-TCPP membranes via a facile in-situ synthetic route, which may exhibit superiority over the exfoliation-reassembly method in terms of structural integrity and regularity of both in-plane pores and interlayer galleries besides process simplicity.

Based on the above concerns, herein we provided a facile in-situ solvothermal method to prepare 2D Cu-TCPP membranes with the desired microstructure on porous α-Al$_2$O$_3$ substrates (Fig. 1b). Briefly, prior to membrane fabrication, ZnO buffer layers derived from ZnAl–NO$_3$ layered double hydroxide (LDH) precursor membranes were deposited on porous substrates. Subsequently, LDH-based ZnO buffer layer-modified substrates were put in DMF precursor solutions containing cupric acetylacetonate (Cu(acac)$_2$), H$_2$TCPP, and triethylamine (TEA). Finally, in-situ solvothermal reaction was conducted under controlled conditions, thereby forming well-intergrown, highly c-oriented ultrathin 2D Cu-TCPP membranes. Among various synthetic parameters, substrate surface decoration with LDH-based ZnO buffer layers, employing Cu(acac)$_2$ as copper source, and addition of TEA additives in precursor solutions were found to be crucial in preparing 2D Cu-TCPP membranes with the desired microstructure. To the best of our knowledge, this work represented the study on fabricating polycrystalline TCP-derivable 2D MOF membranes for the first time.

Fig. 1. (a) Schematic diagram of narrowed pore size of Cu-TCPP membrane in comparison with a single Cu-TCPP layer (Cu: light blue, C: grey, N: blue, O: red, H atoms are omitted). (b) Schematic illustration of preparing the well-intergrown, highly c-oriented ultrathin 2D Cu-TCPP membrane by in-situ solvothermal growth. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)
2. Experimental section

2.1. Fabrication of gel-based ZnO buffer layer

Initially, ZnO sol was obtained by adding 8.3 g Zn(Ac)$_2$·2H$_2$O to 48 ml EGME solution at 343 K with the help of stirrer. Then the solution was aged at 298 K for 10 h after slowly adding 2.4 ml MEA. Finally, the ZnO buffer layer was obtained by spin-coating for 60 s at 3000 rpm followed by calcination at 673 K for 2 h or simple drying at 343 K for 8 h.

2.2. Fabrication of LDH-based ZnO buffer layer

Firstly, we prepared ZnAl–NO$_3$ LDH membrane following the well-documented procedure [17]. Then prepared ZnAl–NO$_3$ LDH membrane was slowly calcined at 623 K for 9 h. Finally, calcined LDH membranes were slowly cooled to 298 K within 10 h.

2.3. Growth of randomly aligned Cu-TCPP membrane on gel-/LDH-based ZnO buffer layer

Firstly, the solution was obtained by adding 38 mg H$_2$TCPP to 15 ml DMF solution containing 25 mg Cu(NO$_3$)$_2$·3H$_2$O under vigorous stirring at room temperature. Then the buffer layer-modified substrate was put in a Teflon-lined stainless vessel. Finally, after being heated at 333 K for 6 h the membrane was removed from the vessel, and then washed with DMF and dried at 343 K.

2.4. Growth of vertically aligned Cu-TCPP membrane on LDH-based ZnO buffer layer

Firstly, the solution was obtained by adding 38 mg H$_2$TCPP to 15 ml DMF solution containing 25 mg Cu(acac)$_2$ under vigorous stirring at room temperature. Then the buffer layer-modified substrate was put in a Teflon-lined stainless vessel. Finally, after being heated at 333 K for 6 h the membrane was removed from the vessel, washed with DMF, and dried at 343 K.

2.5. Growth of the well-intergrown, highly c-oriented ultrathin Cu-TCPP membrane on LDH-based ZnO buffer layer

Firstly, the solution was obtained by adding 38 mg H$_2$TCPP to 15 ml DMF solution containing 150 mg TEA and 25 mg Cu(acac)$_2$ under vigorous stirring at room temperature. Then the buffer layer-modified substrate was put in a Teflon-lined stainless vessel. Finally, after being kept at 333 K for 6 h, the membrane was removed from the vessel, washed with DMF, and dried at 343 K.

2.6. Characterization

XRD results were obtained on Rigaku SmartLab diffractometer. FT-IR spectra were obtained on Bruker Equinox 55 spectrometer. Microstructure of the samples were investigated by the SEM (NOVA NanoSEM 450). The composition of near-surface elements was obtained from X-ray photoelectron spectroscopy (XPS).

2.7. Gas permeation performance test

We evaluated the gas separation performance as follow: Volumetric flow rate at the feed side was 50 ml min$^{-1}$ and the permeated gas was removed by sweep gas. Mixed gas separation performance was tested by fixing the volumetric flow rate of each gas at 50 ml min$^{-1}$. In both cases, Ar was served as the sweep gas, the volumetric flow rate was controlled at 50 ml min$^{-1}$, and the pressure was maintained at 1 bar at the feed side. We employed Gas Chromatograph (GC7890T) to analyze the content of the permeated gases. Separation factor (SF) $a_{ij}$ was defined by equation in which $X_{i,perm}$ and $X_{j,perm}$ represented molar ratios of permeable components $(i, j)$; $X_{i,feed}$ and $X_{j,feed}$ represented molar ratios of components $(i, j)$ at feed side.

\[ a_{ij} = \frac{X_{i,perm}/X_{j,perm}}{X_{i,feed}/X_{j,feed}} \]

3. Results and discussion

3.1. Substrate surface modification with LDH-based ZnO buffer layers

Initially, we tried depositing appropriate buffer layer on porous α-Al$_2$O$_3$ substrate. Indeed, the introduction of CuO buffer layer may provide the nucleation sites and serve as the Cu$^{2+}$ source. Nevertheless, our experimental results indicated that this was not the case. The use of CuO buffer layer inevitably led to the low heterogeneous nucleation density and the loss of preferred orientation of 2D Cu-TCPP layer. Alternatively, we tried depositing smoother ZnO buffer layer with a facile sol-gel method (Fig. S1) [18,19]. Nonetheless, it remained impractical to warrant the membrane quality in terms of orientation (Fig. S2) or continuity (Fig. S3), which could be attributed to the low chemical activity of gel-based ZnO buffer layer during the formation of 2D Cu-TCPP membrane even under optimal reaction conditions [18,20,21]. Our previous research indicated that the ZnO buffer layer prepared by calcination of ZnAl–NO$_3$ LDH precursor membrane (Fig. S4) possessed much higher reactivity, owing to the high surface free energy and dangling bond density of 10 nm-sized ZnO nanocrystal building blocks (Fig. 3a, S5) [22,23]. Therefore, in this study, the ZnO buffer layer was prepared by calcination of ZnAl–NO$_3$ LDH precursor membrane instead of common sol-gel processing.

3.2. Fabrication of well-intergrown, c-oriented ultrathin 2D Cu-TCPP membranes

A recent study indicated that controlled exposure of atomic-layer-deposited (ALD) ZnO-coated PP fibers to Cu(NO$_3$)$_2$ and H$_2$TCPP led to the formation of highly c-oriented, though discrete and fragile, 2D Cu-TCPP thin films [24]. Nevertheless, our experimental results indicated that this was not the case. Substantial homogeneous nucleation was triggered in the bulk solution during the solvothermal process, yielding randomly aligned 2D Cu-TCPP membrane comprising severely agglomerated platelet-shaped crystals on the substrate (Fig. 2a and b). EDXS pattern (Fig. S6) of randomly aligned Cu-TCPP membrane showed a clear boundary between the Cu-TCPP membrane and the LDH-based ZnO buffer layer. The large discrepancy in microstructure may be ascribed to different physicochemical properties and geometric shapes between ALD and LDH based-ZnO buffer layers [22]. Therefore, concurrent suppression of crystal nucleation in the bulk solution and modulation of crystal growth on the ZnO buffer layer surface were required to prepare 2D Cu-TCPP membrane with the desired microstructure.

It has been well recognized that in comparison with common inorganic metal sources, organic metal sources dissolved more slowly and homogenously in the organic precursor solution [25–27]. In this study, Cu(acac)$_2$ was used as copper source instead of Cu(NO$_3$)$_2$ with the purpose of retarding the excessive crystal nucleation in the bulk solution and therefore, alleviating random alignment of platelet-shaped Cu-TCPP crystals on the substrate during solvothermal process (Fig. 2c and d, S7). Moreover, a recent study reported by Zhang indicated that NH$_4$OH, a basic structural modulator, enabled effective promotion of the (002) crystal plane epitaxial growth of [Zn$_2$(bim)$_3$]$^+$ nanosheets and eventually led to the formation of highly c-oriented 2D [Zn$_2$(bim)$_3$]$^+$ molecular sieve nanosheet membrane [26]. Considering the structural similarity between Cu-TCPP and [Zn$_2$(bim)$_3$]$^+$, herein we proposed to modulate Cu-TCPP crystal growth on the ZnO buffer layer via addition of basic amines in the precursor solution. Among various amines tested, the use of TEA was proven more effective for concurrent promotion of the
in-plane growth and suppression of the undesired out-of-plane growth of 2D Cu-TCPP membrane (Fig. S8). Top and cross-sectional SEM images showed that prepared Cu-TCPP membrane was highly uniform, well-intergrown (Fig. 3b and c) and only 80 nm-thick (Fig. 3d). Cross-sectional EDX patterns (Fig. S9) showed a clear boundary between the 2D Cu-TCPP membrane and LDH-based ZnO buffer layer-modified substrate. FT-IR (Fig. 3f) and XPS spectra indicated the existence of Cu$_2$(COO)$_4$ paddle-wheel units (Fig. S3g–i), which was in agreement with Cu-based secondary building units of Cu-TCPP phase as reported in the literature [29]. FT-IR spectra of prepared Cu-TCPP membrane, as shown in Fig. 3f, showed absorption peaks around 1600 cm$^{-1}$ and 1400 cm$^{-1}$, which could be assigned to the C–O asymmetric stretching vibration ($\nu$asymC$=$O) and the C–O symmetric stretching vibration ($\nu$symC$=$O), respectively. The above results indicated the formation of coordination bonds between Cu-based secondary building units and carboxyl groups of the H$_2$TCPP ligands. Moreover, as shown in the XPS spectra (Fig. 3h), the C 1s peaks at 285 eV and 288.8 eV corresponded to the C–C and C–O bonds in the 2D Cu-TCPP structure, while the Cu 2p spectra showed two characteristic peaks at 933.2 eV and 935.2 eV, which could be assigned to the Cu 2p$_{3/2}$ spin-orbit state, thereby confirming the presence of Cu$^{2+}$ in 2D Cu-TCPP nanosheets (Fig. 3i). AFM measurements showed the thickness of Cu-TCPP nanosheets reached ~13.0 nm (equivalent to ~29 single Cu-TCPP layers, shown in Fig. S10). Moreover, the XRD pattern of obtained Cu-TCPP membrane indicated a clear diffraction peak at 2θ value of 19.3° corresponding to the (002) crystal plane, which convincingly demonstrated that prepared 2D Cu-TCPP membrane was dominantly c-oriented (Fig. 3e) [16,24]. Relatively weak intensity of (002) diffraction peak of prepared Cu-TCPP membrane could be attributed to the ultrathin layer thickness of prepared Cu-TCPP membrane (ca. 80 nm-thick, equivalent to ~7 single Cu-TCPP nanosheets) [30,31].

3.3. Gas separation performance of 2D Cu-TCPP membranes

Herein, both single and mixed gas permeation tests were performed on prepared highly c-oriented ultrathin 2D Cu-TCPP membrane. Our experimental results indicated that single gas permeance through the prepared c-oriented ultrathin 2D Cu-TCPP membrane decreased steadily as the kinetic diameters of permeating molecules increased and the ideal gas selectivity of H$_2$/CO$_2$, H$_2$/N$_2$, H$_2$/CH$_4$ and H$_2$/SF$_6$ gas pairs achieved 8.7, 40.2, 56.0 and 236.5, respectively (shown in Fig. 4a, S11). Particularly it was noted that the permeance of SF$_6$ ($1.12 \times 10^{-9}$ mol m$^{-2}$ s$^{-1}$·Pa$^{-1}$) was about four times lower than that of CH$_4$ ($4.77 \times 10^{-9}$ mol m$^{-2}$ s$^{-1}$·Pa$^{-1}$), which coincided well with the fact that equivalent in-plane pore size of 2D Cu-TCPP membrane fell between CH$_4$ (3.8 Å) and SF$_6$ (5.5 Å).

Compared with other pristine polycrystalline MOF membranes, prepared 2D Cu-TCPP MOF membrane exhibited superior separation performance towards H$_2$/N$_2$, H$_2$/CH$_4$ and H$_2$/SF$_6$ except for very few 2D MOF membranes with pore apertures smaller than 3.0 Å, i.e., [Zn$_2$(bim)$_4$] (2.6 Å), [Zn$_2$(bim)$_4$] (2.6 Å), and MAMS-1 (2.9 Å) which were intrinsically more H$_2$-selective (Fig. 4b, S12 and Table S1) [8–10, 14,18,32–44]. It was noticed that, although H$_2$/N$_2$ and H$_2$/CH$_4$ selectivity of 2D 40 nm-thick MAMS-1 and 200 nm-thick Zn$_2$(bim)$_4$ membranes was higher than 2D Cu-TCPP membrane, H$_2$ permeance of the 2D Cu-TCPP membrane was remarkably higher than the two aforementioned membranes. In addition, as shown in Table S2, compared with most 2D membranes, prepared 2D Cu-TCPP membrane still exhibited higher selectivity towards H$_2$/N$_2$ and H$_2$/CH$_4$ gas pairs. For instance, although H$_2$ permeance of graphene-based, TMDC and MXene membranes were higher than that of 2D Cu-TCPP membrane, the H$_2$/N$_2$ and H$_2$/CH$_4$ selectivity of 2D Cu-TCPP membrane remained higher than the aforementioned membranes. Furthermore, as shown in Table S3, compared with other types of zeolite or MOF membranes with pore size around 5.4 Å including MFI zeolite, UiO-66 series, and NH$_2$-MIL-125(Ti) membranes, prepared Cu-TCPP membrane exhibited comparable H$_2$ permeance but widely varying H$_2$ permeability, which may result from the following factors: 1) On a microscope scale, it is well known that multiple diffusion pathways in membranes may contribute to enhanced gas permeation [8,45]. It is noticed that there are multiple diffusion pathways including interconnected pore channels and cages.
accessible for gas permeation through the above membranes. In contrast, gas molecules are only allowed to permeate through the 2D Cu-TCPP membrane via 5.4 Å-sized one-dimensional straight channels, potentially leading to varying diffusion barrier. 2) On a mesoscopic scale, the microstructure of zeolite or MOF membranes (like preferred orientation, thickness, grain size, and grain boundary structure) often exerts significant influence on their separation performances, e.g., UiO-66 series membranes [27,33,46,47]. 3) On a macroscopic scale, the barrier property of the support may greatly affect gas permeabilities of zeolite or MOF membranes.

It is well recognized that the membrane selectivity (S_{mem(i/j)}) can be well described by the interplay of adsorption selectivity (S_{ads(i/j)}) and diffusion selectivity (S_{diff(i/j)}) according to the following equation: \( S_{mem(i/j)} = S_{ads(i/j)} \times S_{diff(i/j)} \) [48]. On the one hand, since there is no significant difference in adsorption interaction with the 2D TCPP framework for both non-polar molecules H\(_2\) and CH\(_4\), prepared 2D TCPP membrane should exhibit low adsorption selectivity, i.e., \( S_{ads(H2/CH4)} \approx 1 \) [24]; on the other hand, since the kinetic diameter of H\(_2\) (2.9 Å) is smaller than that of CH\(_4\) (3.8 Å), the diffusion coefficient of H\(_2\) in the 2D TCPP framework should be remarkably higher than CH\(_4\), thereby leading to higher \( S_{diff(H2/CH4)} \approx 1 \). As a result, the H\(_2\)/CH\(_4\) selectivity, i.e., \( S_{mem(H2/CH4)} \), is comparatively high (~60). Obviously, effective intergrowth, orientation, and thickness control cooperatively contributed to the precise molecular sieving ability of prepared 2D Cu-TCPP membrane.

The influence of operating temperature on gas separation performance of prepared 2D Cu-TCPP membrane was investigated further. Our experimental results indicated that both separation factor of equimolar H\(_2\)/CH\(_4\) (Fig. 4c) and H\(_2\)/SF\(_6\) (Fig. 4e) gas pairs steadily increased accompanying increases in operating temperature from 303 K to 453 K. Moreover, H\(_2\) permeance increased with the operating temperature either, which could be attributed to a gradual pronounced molecular sieving effect [1,9]. Furthermore, prepared 2D Cu-TCPP membrane showed impressive long-term stability. It was observed that both separation factor of equimolar H\(_2\)/CH\(_4\) (Fig. 4d) and H\(_2\)/SF\(_6\) (Fig. 4f) gas pairs remained unchanged during an interval of 30 h at 453 K and 1 bar, suggesting that they were very promising for long-term operation.

4. Conclusions

In short, in this study, we successfully manufactured well-intergrown, highly c-oriented ultrathin 2D Cu-TCPP membranes by facile in-situ solvothermal growth. Among various synthetic parameters, substrate surface decoration with LDH-based ZnO buffer layers, employing Cu(acac)\(_2\) as copper source, and addition of TEA as structural modulator during in-situ solvothermal growth were found to be essential for obtaining 2D Cu-TCPP membranes with the desired microstructure.
Relying on the regular stacking between adjacent Cu-TCPP nanosheets, the equivalent in-plane pore size of 2D Cu-TCPP membranes reached ~5.4 Å, resulting in superb selectivity towards H$_2$/N$_2$, H$_2$/CH$_4$, and H$_2$/SF$_6$ gas pairs. Our research highlighted the importance of concurrent stacking mode utilization on a microscopic scale and microstructural optimization on a mesoscopic scale in preparing 2D membranes with precise size-selective molecular sieving ability.

**Author statement**

Yi Liu conceived the idea and designed the experiments. Yifan Song performed major experiments and analyzed the experimental data. Yanwei Sun helped with the synthesis of 2D Cu-TCPP membranes. Dongying Du helped draw the crystal structure of 2D Cu-TCPP with the Diamond software. Mu Zhang and Yi Liu helped with the gas permeation test. Liangliang Liu and Taotao Ji helped with relevant morphological characterization. Gaohong He assisted in analyzing the experimental data. Yi Liu and Yifan Song co-wrote the manuscript with contributions from all authors. We all authors guarantee that the above information is reliable and correct.

**Declaration of competing interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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